SPEED DIE INSTRUCTIONS
THE FASTEST WAY TO RELOAD PISTOL AMMUNITION IN A SINGLE STATION PRESS.

1. DISASSEMBLE your Speed Die as shown. DO NOT REMOVE the Lock Rings.

2. INSERT case into shell holder and raise the ram.

3. SCREW the unassembled die body in until it touches the case. Finger-tighten the lock ring.

4. SCREW the carbide sizer into the die.

5. INSTALL decapper and secure with bullet seater. REMOVE carbide sizer.

6. PRIME YOUR CASES. For maximum accuracy and convenience, we suggest the use of a Lee Auto-Prime.

   With this tool, you never touch the primers from box to shell. Built-in primer flipper turns them right side up. Primers are automatically fed and installed just as fast as you can place the shell in the holder.

7. CHARGE the case. Use a powder dipper or Lee Safety Disk Powder Measure to charge your case. Select a charge from the extensive load data on the rear.

   BE CERTAIN YOU ARE USING THE CORRECT DIPPER OR CAVITY FOR THE POWDER AND BULLET WEIGHT SELECTED.

8. PUSH out the decapper with the bullet seater.

   Re-install the bullet seater three (3) full turns.

   Seat a bullet and adjust until the bullet is the proper depth.

   The bullet crimp groove should be 90% inside the case.

9. AFTER bullet depth has been set, turn the die body in ¼ turn for a light crimp, or ½ turn for a heavy crimp. Back out the bullet seater the same amount. Finger tighten both lock rings.

   NOW SEAT AND CRIMP bullets into all of your primed and charged cases.

   The bullet seater will seat any shape bullet.

   If the bullet seater deforms the bullet nose, it is an indication that you have excessive crimp or are compressing the powder charge. If you elect to shoot a compressed charge, the bullet seater must be modified to fit your bullet. If unable to do it yourself or have it done locally, we can do it for you. Send $8.00 along with a sample bullet, and order "Custom Bullet Seater for the Speed Die" and name the caliber.

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