INSTRUCTIONS: Raise the ram to the top of its stroke and hold. Screw bullet seating die in until it touches the shell holder—then back it out three full turns. For magnum cases; back out bullet seating die an additional 1 ¾ turns. Lightly finger tighten the lock ring. Bullet depth is adjusted by screwing adjusting screw in or out to suit. Bullets should be seated deep enough to work through the gun’s action. See MAXIMUM OVERALL LENGTH on charge table. If crimp is desired, screw die in slightly; test until proper crimp is formed. Cases must be trimmed to same length to provide uniform crimp. Excessive crimp causes bullet seater to deform soft nose bullets. This die may be used with the Lee Automatic Bullet Feeder. It has a 45° chamfer to allow for the mechanical feed fingers and improved operator clearance. CAUTION Seating bullets excessively deep will reduce the case capacity and increase the pressure. It is extremely important that full wadcutter bullets be used with light loads only. You can select these by their reduced velocity.

WARNING: Steel parts may be alloyed with trace amounts of lead and other elements, which are known to the state of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.