**INSTRUCTIONS:** Simply screw the die in until it touches the shell holder, plus an additional \( \frac{1}{4} \) turn and finger tighten the lock ring. Bullet seating depth is controlled by the adjusting screw. Rotate the adjusting screw clockwise to seat the bullet deeper and counterclockwise for a longer overall length. Bullet seating depth plays an important role in accuracy. Many shooters prefer to seat the bullet .020 to .030 inches away from the rifling. Others prefer that it just touch the rifling. Only you can determine which produces the best accuracy. **CAUTION** Never seat bullets deeper than the minimum overall length listed by reliable load data sources.

**WARNING:** Steel parts may be alloyed with trace amounts of lead and other elements, which are known to the state of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.