Spin lock ring to end thread. Screw die completely into press and finger tighten lock ring. This installation will raise the press lever to an elevated, comfortable position. Trim with the instructions included with the Quick Trim.

The die uses a standard “O” ring in the base of the die to prevent the case from rotating. Applying a little lube to an occasional case will give the “O” ring almost unlimited life. Simply allowing the case lube to remain on the case after sizing works well.

In the unlikely event the “O” ring would wear to the point it no longer prevents rotation of the case, replacement “O” rings are readily available directly from us or at most hardware or automotive stores.