Spin lock ring to end thread. Screw die completely into press and finger tighten lock ring. This raises the press lever to an elevated, comfortable position. Trim with the instructions included with the Quick Trim. If using the Deluxe Quick Case Trimmer, the chamfer blades may cut too aggressively on this small caliber case as spring pressure is optimized for a .30 cal case neck. To reduce chamfer spring pressure, remove cutter assembly from crank and remove the $\frac{3}{8}$ spacer ball. Don’t lose the ball —you need it for larger calibers.