Quick trim die must be installed into press to insert case into die. 
SAAMI® suggested case length 1.776" MIN to 1.796" MAX

Spin lock ring to end thread. Screw the die completely into press and finger tighten lock ring. This installation raises the press lever to an elevated, comfortable position. Trim with the instructions included with the Quick Trim. **Apply slight downward pressure on the lever of the press while trimming.** If using the Deluxe Quick Case Trimmer, the chamfer blades may cut too aggressively on this small caliber case as spring pressure is optimized for a .30 cal case neck. To reduce chamfer spring pressure, remove cutter assembly from crank and remove the ⅜” spacer ball. Don’t lose the ball — you need it for larger calibers.

**WARNING:** Steel parts may be alloyed with trace amounts of lead and other elements, which are known to the state of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.