Auto Breech Lock Pro quick start guide

Refer to safety guidelines and detailed steps in the instruction manual

1. Press fits directly on LEE Steel Base Block included with Reloading Stand # 90688 or Bench Plate # 90251.  
   - OR -  
   Hold this card against work bench edge, fold at dotted line, drill three 17/64" (7mm) holes in your work bench using this card as a drill template.

2. Re-position handle, tighten securely with 1/2" wrench.

3. Install spent primer tube.

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FOLD  work bench edge

www.leeprecision.com
Remove lock-ring eliminator

Remove index rod and case ejector.

Raise carrier to the mid-stroke position, install shell plate, lightly tighten clockwise with 1/4” hex head wrench

With the carrier at the bottom of the stroke (handle up), install index rod.

Install lock-ring eliminator.

Install case ejector.

Install large or small primer arm.

INSTALL DIE SET

1 SIZE

2 PRIME

3 POWDER CHARGE

4 FACTORY CRIMP

5 FACTORY CRIMP

6 BULLET SEAT

IMPORTANT Lee die set users
Screw the #1 sizing die in until it touches the shell plate. Lower the ram, and screw die in 1/3 turn more.

Install dies according to reloading die instructions.