#19 APP PRIMER POCKET SWAGE
For: 40 S&W, 9mm Luger

**Designed exclusively for the APP press.**
Swage primer pockets as fast as you can operate the press lever.

Hardened steel swage punch is automatically extracted from the primer pocket by five 400 pound force disc springs. Breech lock die body installs in seconds, no adjustment required. The integral X-PRESS shell holder speeds your case through the swaging operation.

Primer pocket swaging is so fast you’ll want to swage all range brass. Nothing reduces priming problems on a progressive press more than properly swaged primer pockets.

<table>
<thead>
<tr>
<th>Product</th>
<th>Swage holder</th>
<th>Punch size</th>
<th>Swage die size</th>
<th>Compatible cartridges</th>
</tr>
</thead>
<tbody>
<tr>
<td>91561</td>
<td>#19 PA4393</td>
<td>Large</td>
<td>91565</td>
<td>40 S&amp;W, 9mm Luger</td>
</tr>
<tr>
<td>91562</td>
<td>#4 PA4391</td>
<td>Small</td>
<td>Large 91566</td>
<td>223 Rem, 5.56 NATO, 300 Blackout</td>
</tr>
<tr>
<td>91563</td>
<td>#19 PA4393</td>
<td>Small</td>
<td>Large PA4389</td>
<td>45 ACP, 308 Win, 30-06</td>
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<tr>
<td>91564</td>
<td>Large PA4394</td>
<td>Small</td>
<td>Large PA4389</td>
<td>30 cal. SWAGE PUNCH part # PA4392</td>
</tr>
</tbody>
</table>

Large Swage Die:

- 10-32 NUT part # FE2030
- LARGE SWAGE DIE part # PA4394
- 30 cal. SWAGE PUNCH part # PA4392

#19 Swage Holder:

- SMALL SWAGE PUNCH part # 91565
- #19 SWAGE HOLDER part # PA4393
- .406 X .500 SPRING part # LMI851
- DISC SPRING (5 req.) part # PA1525
- BL BS INSERT part # BS4260
- O-RING part # BS4324
- SWAGE CAP part # PA4367