LOAD-MASTER
SMALL PRIMER FEEDER

Here's how to keep your automatic press working flawlessly

1. Insure the trough is always full of primers.
2. Keep the case retainers adjusted properly.
3. Clean out dirt and powder from the shell plate where the case rim fits. If the case doesn’t enter fully it won’t line up with the primer.
4. Put a universal decapping die (#90292) in station 1 of turret. Place your sizing die in station 2 with decapper removed. This will align case perfectly to accept the primer.

CAUTION
- Only CCI® or Remington® brand primers are safe to use with this tool unless you have the Explosion Shield installed. Other brands, especially Federal® primers, explode with such force that serious injury can occur with their use.

WARNING
- Handling primers will expose you and others in the area to lead, which is known to the State of California to cause reproductive harm and cancer. For more information, www.P65Warnings.ca.gov.

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1. With the shell plate off and the shell retainers swung out of the way, place the primer pin into the carrier so it straddles the primer rocker arm. The spring hole should be to the rear. Insert the spring and then the primer trough. Reposition the shell retainers.

2. Hold the primer trough down while depressing the primer rocker arm. If all is correct, you should see the primer pin rise through the top.

Make certain primer trough is flush with the carrier rib. Replace the shell plate.

Replacement Parts
Small Primer Pin # LM3250
Primer Spring # LM3290
Small Primer Trough Assembly # 90381
Folding Tray (2-pack) # 90606

CAUTION
- Primer dust accumulation can detonate. Regularly clean tray and trough to prevent accumulation. The dust contains lead; a substance known to cause birth defects, reproductive harm and other serious physical injury. Wash hands after exposure.

WARNING
- Priming should not be attempted by persons not willing and able to read and follow instructions exactly. Do not permit distractions while priming.
- Children should not be permitted to prime without strict parental supervision.
- Always wear safety glasses and hearing protection when priming and shooting.
- Primers and gun powder, like gasoline and matches, can be dangerous if improperly handled or misused.
- Primers will explode if shocked or crushed.

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3 Slide flow control to open.
4 Unfold tray and place on top of box of 100 primers. Use only CCI® or Remington® primers.
5 Flip tray over to deposit primers.
6 Randomly deposit the primers.
7 Lift tray so output spout touches table, shake tray side to side to upright all the primers. Allow cover to naturally fold up, notice how the primers glide across hinge, upright themselves and work their way towards the outlet.
8 Slide the flow control to LOCK position, feel for the detent. Grasp the top and bottom of the flow control valve using your thumb and index finger above and below tray.
9 Attach tray to trough. Slide the flow control to ON, and tap the side of the tray several times to fill the trough.

NOTE: Make sure flow control is in the LOCK detent position to prevent primer spill.

CAUTION
Only CCI® or Remington® brand primers are safe to use with this tool unless you have the Explosion Shield installed. Other brands, especially Federal® primers, explode with such force that serious injury can occur with their use.

Explosion Shield # 90363

LIFT TRAY TO TOUCH TABLE, SHAKE TRAY SIDE TO SIDE TO UPRIGHT ALL THE PRIMERS. ALLOW COVER TO NATURALLY FOLD UP, NOTICE HOW THE PRIMERS GLIDE ACROSS HINGE, UPRIGHT THEMSELVES AND WORK THEIR WAY TOWARDS THE OUTLET.

Fold and close cover.

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