Installing Bullet Sizing Kit on Automatic Processing Press (APP) press

1. Install Spline Drive bushing into base casting.

Install the appropriate sized punch into the shell holder adapter.

2. Loosen the Phillips screw on the spline drive bushing.

Remove the lock-ring from your sizing die, and install in spline drive bushing.

3. Die should be flush, to slightly below flush of the slide rail.

Lightly tighten Phillips clamp screw to retain position.

4. Push lubricated or coated bullets nose first through die. Sized bullets will exit the bottom of the die.

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Note: Use 5 gal. bucket or your own catch container to collect the sized bullets.

5. Install Spline Drive bushing into base casting.

Install shell holder adapter into the upper APP casting.

6. Loosen the Phillips screw on the spline drive bushing.

Remove the lock-ring from your sizing die, and install in spline drive bushing.