BULLET FEEDER INSTRUCTIONS

The Lee Bullet Feeder is a revolutionary accessory, every bit as useful and necessary as an automatic primer feed or powder dispenser. It has been designed to function with the Lee Auto Breech Lock Pro, Pro 1000 and Lee Load-Master.

Read and follow these instructions to ensure proper operation.

BULLET FEEDER INSTRUCTIONS

Guarantee

LEE RELOADING PRODUCTS are guaranteed not to wear out or break from normal use for two full years or they will be repaired or replaced at no charge if returned to the factory. Any Lee product of current manufacture, regardless of age or condition, will be reconditioned to new, including a new guarantee, if returned to the factory with payment equal to half the current retail price.

Multi Tube Bullet Feeder 90280

Four tube magazine feeder quickly and easily attaches to the bullet feeder. Kit includes set of four large and small feed tubes, large and small multi-tube adapters and cylinder-plate assembly.
**IMPORTANT**

This tool must be used with a Lee Bullet Feed and Seat Die. Attempts to use any other die will damage the bullet feeder. This die has a tapered end to release the bullet feed fingers and is shortened to allow space for the fingers while crimping. Latest production Lee Pistol Die Sets include this die. If you have an older Lee Die Set, you may purchase a new die here: leeprecision.com/bullet-seating-die-only-complete.html

Start by selecting the correct bullet feed kit for your bullet diameter and length. The feed die opening should be just long enough to freely feed your bullet. Do not select an excessively long feed die as bullet tipping and misfeeds will result. See chart listing for currently available feed dies. These are available factory direct at $30.00 (includes shipping). Submit 3 samples of the bullet you wish to feed along with your order. Allow three weeks for delivery.

Feed dies are marked with 3 characters on the end—the first character denotes die number; the last 2 characters (xx) are manufacturing date codes.

### DIE CHART

<table>
<thead>
<tr>
<th>Die</th>
<th>Bullet Size &amp; Length</th>
<th>Finger Size</th>
<th>Feed Tube</th>
<th>Kit</th>
<th>Feed Die &amp; Fingers</th>
</tr>
</thead>
<tbody>
<tr>
<td>1xx</td>
<td>.30 &amp; .32 cal Bullets, up to .60 long</td>
<td>Small feed fingers</td>
<td>Small</td>
<td>90892</td>
<td>90895</td>
</tr>
<tr>
<td>2xx</td>
<td>9mm through .365 diameter, up to .46 long</td>
<td>Small feed fingers</td>
<td>Small</td>
<td>90893</td>
<td>90896</td>
</tr>
<tr>
<td>3xx</td>
<td>9mm through .365 diameter, .47 to .60 long</td>
<td>Small feed fingers</td>
<td>Small</td>
<td>90894</td>
<td>90897</td>
</tr>
<tr>
<td>4xx</td>
<td>9mm through .365 diameter, .61 to .75 long</td>
<td>Small feed fingers</td>
<td>Small</td>
<td>90895</td>
<td>90898</td>
</tr>
<tr>
<td>5xx</td>
<td>.40 cal through .44 caliber, up to .65 long</td>
<td>Large feed fingers</td>
<td>Large</td>
<td>90896</td>
<td>90899</td>
</tr>
<tr>
<td>6xx</td>
<td>.40 cal through .44 caliber, .66 to .80 long</td>
<td>Large feed fingers</td>
<td>Large</td>
<td>90897</td>
<td>90890</td>
</tr>
<tr>
<td>7xx</td>
<td>.45 caliber, up to .67 long</td>
<td>Large feed fingers</td>
<td>Large</td>
<td>90898</td>
<td>90891</td>
</tr>
</tbody>
</table>

**SET UP**

**AUTO BREECH LOCK PRO**

1. Remove and discard attach plate # BF3418 from bullet feeder assembly using qty. 2, 3/8” wrenches.
2. Install damper and spring into carrier cover. Slide buffer on action rod (fits tightly). Re-tighten buffer and damper with 3/8” wrench.
3. Install bullet seating die and feeder assembly into position 3.
4. Move Lock-Ring Eliminator from position 4 to position 1. Reset sizing die in accordance with die instructions and leave the lock-ring off. Install and set Factory crimp die in position 4, leave on lock-ring.
5. Install action rod into feeder link. Use end hole as shown.
6. Die attach plate should be mounted at the 11 o’clock position. This will place action rod in a vertical position.

**LOAD-MASTER**

1. Fasten attach plate to press
2. Be sure the action rod and damper is in correct hole.
3. Install action rod in to feeder link. Attach the Bullet Feeder assembly to the press using the Lee Bullet Feed and Seat Die.

**PRO 1000**

1. Fasten attach plate to press
2. Be sure the action rod and damper is in correct hole.
3. Install action rod in to feeder link. Attach the Bullet Feeder assembly to the press using Lee Bullet Feed and Seat Die.

**NOTE**

Pro 1000’s built prior to 1992 do not have attach lug. Purchase a new carrier, part # TR3975 or return yours to the factory with a check or money order for $10 (shipping included).