Attention Before installing, be sure expanding plug/drop tube and riser have no oil residue. Push a clean tissue through to remove any residual oil.

▲ Insert extension tube into body as shown.

▼ Install spacer and tube between the Lee Powder through Expanding Die or Rifle Charging Die and Powder Measure.

Be sure to install “O” ring between die and riser & measure and riser.

The Riser allows use of other brands of dies that have extended adjusting screws, providing clearance for the Lee Safety Prime.

Warning This product may contain steel alloyed with trace amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.