ATTENTION  Before installing, be sure your expanding plug/drop tube and Auto-Disk Riser have no oil residue. Push a clean tissue through to remove any residual oil.

▲  Insert extension tube into body as shown.

▼  Install spacer and tube between the Lee Powder through Expanding Die or Rifle Charging Die and Auto-Disk Powder Measure.

Be sure to install “O” ring between die and riser and measure and riser.

The Lee Auto-Disk Riser allows use of other brands of dies that have extended adjusting screws, providing clearance for the LEE SAFETY PRIME.