**WARNING:** Steel parts may be alloyed with trace amounts of lead and other elements, which are known to the state of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.

**WARNING:** Handling lead objects may expose you and others in the area to lead, which is known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov.

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**LUBRICATION**

**Lubricate Bullets**

1. Place bullets in plastic container and dribble Lee Liquid Alox on to the bullets.
2. Gently shake the bullets in orbital motion to coat bullets. If they do not coat completely, add a little more lube.
3. Spread bullets on wax paper, let dry overnight.

**Fastest and easiest way to size cast bullets:**

- **APP PRESS**
  - # 90951
- **DELUXE APP PRESS**
  - # 90933

**Installing into single stage press?**

- Select appropriate bullet sizer and punch

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**Breech Lock Bullet Sizer Kit**

- Breech Lock Bullet Sizer insert #BS4260
- Bottle Adapter #BS4259
- Spline Drive Lock Ring #SD4239

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**Order corresponding Bullet Sizer & Punch to use with this Kit**

**Product**

- # 90177
- # 321
- # 90951
- # 90933
1. Install long end of bottle adapter into Breech Lock Bullet Sizer insert.
2. Place lock-ring inside bottle adapter.
3. Secure lock-ring as shown. Thread on clear bottle or an empty powder container.
4. Load the feed tube with bullets (nose first)
5. Sized bullets will collect in bottle adapter. Or you can use your empty powder bottle with a 53mm or 43mm thread.
6. Install shell holder adapter and appropriate sized punch in upper APP casting.
7. Install breech lock bullet sizer assembly in APP base casting.
8. Tighten ⅓ of a turn counter clockwise.
9. Insert roll marked end of bullet sizer in first into the Breech Lock insert.
10. Place lock-ring inside bottle adapter.
11. Secure lock-ring as shown. Thread on clear bottle or an empty powder container.
12. Load the feed tube with bullets (nose first)
13. Sized bullets will collect in bottle adapter. Or you can use your empty powder bottle with a 53mm or 43mm thread.