Additional Workspace

Think you need more space? Here are plans for a nice extended top that can be made from scrap laminate flooring or plywood.

A square hole is strategically placed on the top plate that will allow quick-change sturdy installation with a single 1/4" bolt.

Dimensioned full size drawings of all Lee press mountings are available at: leeprecision.com/instructions.html
Lee Reloading Stand Assembly Instructions

1. Concrete Block Must Be In Place Before Mounting Press on Stand:
The concrete block provides necessary ballast, lowering the center of gravity allowing safe stable operation. **Minimum concrete block dimensions:** 4" x 8" x 16"-(H x W x L)

2. Basic hand tools are required for assembly, they are as follows:
   - 7/16" open end wrench
   - #2 Phillips screw driver

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**Components**

<table>
<thead>
<tr>
<th>Quantity</th>
<th>Part #</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>LS3953</td>
<td>TOP PLATE</td>
</tr>
<tr>
<td>1</td>
<td>LS1956</td>
<td>INTERMEDIATE PLATE</td>
</tr>
<tr>
<td>3</td>
<td>LS2962</td>
<td>LEGS</td>
</tr>
<tr>
<td>3</td>
<td>LS1907</td>
<td>RUBBER FOOT</td>
</tr>
<tr>
<td>1</td>
<td>LS1956</td>
<td>BENCH BLOCK</td>
</tr>
<tr>
<td>2</td>
<td>LS2961</td>
<td>BLOCK HANGER</td>
</tr>
<tr>
<td>6</td>
<td>LS1843</td>
<td>Z-BRACKET</td>
</tr>
<tr>
<td>1</td>
<td>90267</td>
<td>STEEL BASE BLOCK</td>
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**Fasteners**

- 1/4" x 20 Carriage Bolt (3)
- 1/4" x 20 Pan Head HD (2)
- 3/16" Shoulder Bolt (3)
- 1/4" x 20 Washer (3)
- 1/4" x 20 Phillips Pan HD (3)
- 1.5" Elevator Bolt (3)

**Step 1:** Fasten steel Z-brackets to intermediate plate using provided 1/4"-20 Phillips Pan HD.

**Step 2:** Place two legs down on a level surface and attach legs to top plate using supplied 1/4"-20 carriage bolts and 1/4"-20 nuts. Finger tighten 1/4"-20 nuts on carriage bolts.

**Step 3:** Attach intermediate plate to legs using provided 1/4"-20 Phillips Pan HD and 1/4"-20 nuts. Install third leg using remaining 1/4"-20 carriage bolts. Securely tighten all nuts and bolts.

**Step 4:** Attach concrete block hangers to intermediate plate as shown. Install concrete block. Fasten steel Z-Brackets to top-plate using provided 1/4"-20 Phillips Pan HD. Attach bin bracket and bin on desired leg, using the provided 1/4"-20 Phillips Pan HD and 1/4"-20 nuts.

Do not use the reloading stand without the concrete block installed!

**Step 5:** Secure Lee press to steel base block using three 1.5" elevator bolts, 1/4"-20 washers and 1/4"-20 nuts. If you need to mount another manufacturer’s press, see instructions (RIGHT) on mounting to your own wood block.

**Step 6:** Slide your press into the Z-brackets and tighten the four Z-bracket screws. To remove press, loosen Z-bracket screws a turn, and slide from the brackets.

Before each use, check that the hardware is secure. Do not use the Reloading Stand without a concrete block installed.

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**Reloading Press Removal From Storage Shelf**

To remove press, grab press below level of intermediate plate and pull straight out. The intermediate plate is intended only for press storage, it is not designed to be used as a platform for reloading operations.

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**Mount other brands of presses or accessories**

Use 3/4" (.690" to .750") plywood and the drill template on our website to cut and drill your block: leeprecision.com/cgi-data/instruct/TMPMASTER.pdf

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**Note:** Insert a 1/4" bolt or screwdriver shank into the lock/alignment hole. This ensures the wood block is properly aligned and will not slide out during your reloading session.