Lee Precision Stand #90688

Additional Workspace

Think you need more space? Here are plans for a nice extended top that can be made from scrap laminate flooring or plywood. A square hole is strategically placed on the top plate that will allow quick-change sturdy installation with a single 1/4" bolt.

Dimensioned full size drawings of all Lee press mountings are available at: leeprecision.com/instructions.html

Accessories:

- **Steel Base Block**
  Order additional to mount all your Lee presses. Fasteners for mounting press are included. #90267

- **Die Storage Rack**
  Accepts all 7/8"-14 dies with or without quick change bushings. Includes mounting hardware. #90680

- **Bin and Bracket**
  Accessory bin and bracket. Includes mounting hardware. #90687

4" x 8" x 16" concrete min. block not included, but necessary for safe, stable operation. Stand is sized to accept up to 10" x 8" x 16" block. Obtain one at any building supply or home center.

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Lee Reloading Stand Assembly Instructions

1. Concrete Block Must Be In Place Before Mounting Press on Stand: The concrete block provides necessary ballast, lowering the center of gravity allowing safe stable operation. **Minimum concrete block dimensions:** 4" x 8" x 16"-(H x W x L)

2. Basic hand tools are required for assembly, they are as follows:
- 7/16" open end wrench
- #2 phillips screw driver
- 3/16" washer
- 1/4" pan head bolts

Assembly Instructions

**Step 1:** Fasten steel Z-brackets to intermediate plate using provided 1/4"-20 pan head bolt. Install and tighten 1/4" nuts.

**Step 2:** Slide rubber feet onto the legs. Place two legs down on a level surface and attach legs to top plate using supplied 1/4" carriage bolts and 1/4" nuts. Finger tighten 1/4" nuts on carriage bolts.

**Step 3:** Attach intermediate plate to legs using provided 1/4" pan head bolts and 1/4" nuts. Install third leg using remaining 1/4" carriage bolts. Securely tighten all nuts and bolts.

**Step 4:** Attach concrete block hangers to intermediate plate as shown. Install concrete block. Fasten steel Z-Brackets to top-plate using provided 1/4" pan head bolts. Attach bin bracket and bin on desired leg, using the provided 1/4" pan head bolts and 1/4" nuts.

**Step 5:** Install and tighten 3/16" nuts.

**Step 6:** Slide your press into the Bench Plate. Fasten steel Z-Brackets to top-plate using provided 1/4" pan head bolts. Attach bin bracket and bin on desired leg, using the provided 1/4" pan head bolts and 1/4" nuts. Do not use the reloading stand without the concrete block installed!

Assembly Instructions continued

**Step 4:** Attach concrete block hangers to intermediate plate as shown. Install concrete block. Fasten steel Z-Brackets to top-plate using provided 1/4" pan head bolts. Attach bin bracket and bin on desired leg, using the provided 1/4" pan head bolts and 1/4" nuts.

Do not use the reloading stand without the concrete block installed!

**Step 5:** Install and tighten 3/16" nuts.

**Step 6:** Slide your press into the Z-brackets and tighten the four Z-bracket screws. To remove press, loosen Z-bracket screws a turn, and slide from the brackets.

**Step 7:** Secure Lee press to steel base block using three 1.5" elevator bolts, 1/4" washers and 1/4"-20 nuts. If you need to mount another manufacturer’s press, see column to the right for instructions on mounting to wood block.

**Step 8:** Secure wood block to steel base block using three 1.5" elevator bolts, 1/4" washers and 1/4"-20 nuts. Do not use the Reloading Stand without the concrete block installed!

Reloading Press Removal From Storage Shelf

To remove press, grab press below level of intermediate plate and pull straight out. The intermediate plate is intended only for press storage, it is not designed to be used as a platform for reloading operations.

Components

<table>
<thead>
<tr>
<th>Quantity</th>
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<th>Description</th>
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<tr>
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<td>Z-BRACKET</td>
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<tr>
<td>1</td>
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<td>STEEL BASE BLOCK</td>
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Additional Instructions:

- Use 3/4" (.690" to .750") plywood and the drill template on our website to cut and drill your block:
  - leeprecision.com/cgi-data/instruct/TMPMASTER.pdf

Mount other brands of presses or accessories

**Step 1:** Secure wood block into Z-brackets on the top plate. Using a 1/4" or larger drill bit, drill both alignment/lock holes.

**Step 2:** Use press frame as drill template, and mark holes. Loosen Z-bracket screws, and remove wood block. Drill mounting holes.

**Step 3:** Insert 2" elevator bolts into wood block, and tighten elevator bolts until flush with wood block.

**Note:** Insert a 1/4" bolt or screwdriver shank into the lock/alignment hole. This ensures the wood block is properly aligned and will not slide out during your reloading session.