1 **Prepare Your Cases**

Inspect your cases while lubricating them. Discard all cases with split necks, indications of head separation or other defects. Wipe on a thin film of Lee Case Lubricant with your fingers. Fingers are the best way of lubing a case as any grit that could damage the die is wiped away. Be sure to lube the inside of the case neck with a cotton swab. The case may be immediately sized, or let the lube dry. Lee Lube can be thinned with up to four parts water for easier application and greater economy. If thinned, let the case dry before sizing.

2 **Charge the Case**

Select a load from your favorite powder manufacturer. This is the most critical decision you must make. An overcharge can blow up the gun and injure the shooter or persons near-by. It is dangerous to use a bullet of a great weight with a charge for a lighter bullet. Never select a load intended for a bullet lighter than you are using. Loads for a slightly heavier bullet are safe. The Lee Dipper is the safest and easiest powder measure to use. Adjustable powder measures should be double checked with a scale. Use the starting loads. You may work up to the NEVER EXCEED LOADS gradually, provided you know how to watch for pressure signs.

3 **Prime**

THE EASIEST, MOST convenient bench mounted priming tool ever. Effortless right or left hand operation. Includes priming assemblies for large and small primers, — you change primer size or shell holders in seconds. Includes the new folding tray — built-in primer flipping feature allows direct filling from large primer boxes.

4 **Bullet Seating Die**

Screw the bullet seating die in until you feel it touch the case mouth. If no crimp is desired, back the die out 1/2 turn. If a crimp is desired, turn the die in 1/4 turn. The bullet must have a crimping groove or it cannot be crimped. Case must be trimmed to same length to provide a uniform crimp.

5 **Factory Crimp™ Die**

(S NOT INCLUDED WITH LIMITED PRODUCTION DIES)

Screw the Lee Factory Crimp Die in to touch the shell holder, plus 1/2 turn more. Adjust in for a heavier crimp. It is usually best to start with too little crimp, as you can readjust and crimp again to suit your needs. When the four splits in the collet are closed, maximum crimp has been achieved. Do not try for more as the die will be damaged and the crimp excessive.

6 **Check Your Cases**

After a few loadings, cases tend to get longer. This could be dangerous if the case were so long that it would pinch the bullet in the end of the chamber. Pressure high enough to damage the gun could result. The simplest way to check the case and trim to the correct length is with the Lee Case Trimmer.

**IMPORTANT** If for any reason you do not use Lee Resizing Lubricant [90006] be very careful not to contaminate the powder or primers. Other brands are oil base and they have serious, detrimental effects on powder and primers. Because of the stickiness, they also attract grit that can damage the die. Lee Resizing Lubricant costs less and is so superior that is worth the effort to insist upon it, or order from the factory.

**CAUTION:** After charging the case, the only operation that should be done is to seat the bullet. Never try to seat a primer after powder has been added.