Apply pressure to press lever when case is inserted and lightly push downward on the crank and rotate until you feel it stop cutting usually a minimum of 5 revolutions. The spacer or adjusting ring will contact the end of the die and no further trimming will occur. Lower the ram and remove and inspect your trimmed and chamfered case. Invert the case to dump the brass chips.

Note: the Value Quick Trim does not chamfer the case. You must chamfer the inside case neck on bottleneck cartridges. A correctly chamfered case will have no raised burr on the exterior and about ½ the thickness of the brass chamfer on the inside diameter.

Make it a habit of swiping your finger across the shell holder face as you place the next case into the shell holder. Any chips on the shell holder face will cause the case to be trimmed too long.

## Lee Guarantee

LEE RELOADING PRODUCTS are guaranteed not to wear out or break from normal use for two full years or they will be repaired or replaced at no charge if returned to the factory. Any Lee product of current manufacture, regardless of age or condition, will be reconditioned to new, including a new guarantee, if returned to the factory with payment equal to half the current retail price.
A couple of comments before you begin using your new Quick Trim

Don’t crank the trimmer if no case is in the trim die as the inner chamfer blade on shorter necked rifle cases will rub against the neck portion of the die. Also make a habit of swiping your finger across the top of the shell holder to remove any brass shavings.

Extended trimming sessions of excessively over length cases can cause brass shavings to bind the chamfer blades on the Deluxe Quick Trim. If this happens, simply cycle the blades by pushing them against a block of wood or your bench top. A few cycles will quickly free the blades.

1. Set the trim length

Rotate the adjusting ring clockwise viewed from the cutter end to the stop. This will produce a case that is trimmed to maximum length to -.006". The -.006" is the stack up of tolerances including the length of the cutter, length of trim die, length of spacer and depth of shell holder. If you wish to trim the case shorter than standard, rotate the adjusting ring counter clockwise. You will feel 10 clicks each click is approximately .001" of an inch.

2. Install appropriate shell holder in your press.

3. Slide the case trimmer into the installed trim die.

Don’t crank the trimmer if no case is in the trim die, as the inner chamfer blade on shorter necked rifle cases will rub against the neck portion of the die.

3a. Handgun trim dies, thread die assembly completely into the press. The knurled band will contact the top thread of the press. With either type of trim die press lever will be in an elevated position for easy access during the trimming operation.

3. Rifle trim dies are equipped with a lock ring, rotate the ring to the end thread. Screw the die completely into the press and finger tighten.

4. Slide the case trimmer into the installed trim die. Don’t crank the trimmer if no case is in the trim die, as the inner chamfer blade on shorter necked rifle cases will rub against the neck portion of the die.

On cases shorter than 1 ¼” remove the knurled spacer.

5. Place a resized case in the shell holder and raise the ram so that the shell holder is in firm contact with the die, maintain light pressure during the trimming operation.

5a. Handgun trimming, place a resized case in the shell holder raise the ram and maintain light pressure on the lever during the trimming operation.

3