Verify contents:

32 S&W Long/32 H&R Mag and 380 Auto
- Load-Master reloading press
- 3 die reloading set
- 4 case feed tubes
- Auto-Drum Powder Measure
- Inside the Auto-Drum Powder Measure box:
  Explosion Shield, Case Feed Rod
- Inside the small brown Lee box:
  Plastic bin, bracket and 2 mounting screws, folding primer tray, cylinder and plate, case slider

223 Rem.:
- Load-Master reloading press
- 4 die reloading set
- Lee Case Resizing Lubricant
- 4 case feed tubes
- Auto-Drum Powder Measure
- Inside the Auto-Drum Powder Measure box:
  Explosion Shield, Case Feed Rod
- Inside the small brown Lee box:
  Plastic bin, bracket and 2 mounting screws, folding primer tray, cylinder and plate, case slider.

38 Special/357 Mag, 9mm Luger, 40 S&W, 44 Special/44 Mag, 45 ACP and 45 Colt:
- Load-Master reloading press
- 3 die reloading set
- 4 case feed tubes
- Inside the small brown box:
  Explosion shield, case feed rod, cylinder and plate, case slider, 4 disks (A, B, C & D), Pro Auto-Disk Powder Measure, red powder hopper and cover, bead chain, brass hopper nuts, folding primer tray, plastic bin and bracket.

WARNING: Handling live primers and spent primers may expose you to lead or other chemicals, which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov.

WARNING: This product may contain steel alloyed with trace amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to www.P65Warnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.

Helpful setup & operation videos available on leeprecision.com
Mount your press

The most convenient way to mount your press is with our Lee Bench Plate System # 90251. This system includes press mounting hardware and allows for quick press removal without unbolting from bench. This will require (qty. 4) 1/4" bolts for mounting the Bench Plate System. If bench is 3/4" or thinner, use at least 1/4" through bolts with nuts and washers. If bench is 3/4" or thicker, 5/16" lag bolts work nicely.

Or, if you mount directly to bench, purchase (3) 1/4" bolts and nuts and prepare your workbench for use with this press using the drill template available: leeprecision.com/cgi-data/instruct/TMPLM.pdf.

Install Explosion Shield
to your press. Unscrew the two Phillips screws in the red frame and attach Explosion Shield. The deflector should be between you and the primer tray when the carrier is all the way up.

Use only Remington™ or CCI™ primers. If you use other brands, you must have the Explosion Shield installed. Other brands like Federal™, can explode with sufficient force to seriously injure the user or persons nearby.

Install bin and bracket
to the right of your press to catch your loaded rounds.
**DRY RUN (NO PRIMERS, POWDER OR BULLETS)**

Cycle the lever up and down a few times to get the feel of your machine. We suggest a slow to moderate lever speed. As the ram starts up, the case slider should move in and flipper will be turned slightly to the left at the mid-stroke and back again at the very top of the stroke. See [FIG. 1].

When you operate the lever, you must make complete strokes, stop to stop. Failure to complete the up stroke can cause index flipper to put in a “half-cocked” position at mid-stroke and cause press to bind. Continued pressure may damage the ejector pawl. If you short stroke the press, pay attention to the indexer as it pulls out of the carrier at the mid-stroke position. If you feel it bind -- STOP -- and pull the indexer out manually to the edge of the frame before completing the down stroke.

About halfway down, the indexer will be pulled toward you by a raised rib and moved to the right by the sloping projection on the frame. See [FIG. 2 AND FIG. 3].

Near the bottom of the stroke, the lever will push against the indexer and smoothly rotate the shell plate.

---

**One Last Step! Very Important! Set case retainers.**

Place a case in front of the case slider and raise lever to insert case into shell plate. The case retainers are designed to swing out so you can easily remove a case from any position. They must be set so that they hold the case fully into the shell plate. Place a single case in the shell plate and forcefully push the case retainers with a flat bladed screwdriver against the case rim at all four stations. **NO NEED TO LOOSEN RETAINER SCREWS.** The case retainers precisely position the case so that it will be centered to enter the dies and most important to center over the new primer in the second station.

---

**Case slider block**

Cases are slid close to the shell plate on the down stroke of the ram and pushed into the shell plate as the ram starts upward. This unique action is achieved with crank slider. The feed bracket can easily adjusted in or out as required to fully insert the case. Once set, usually no further adjustment is needed unless you change from a very large case to a small case.

**Install Case Slider Block**

Tighten the bolt holding the case feed rod in the feed bracket using 7/16” wrench. Verify there is 5/16” clearance (about the thickness of a pencil) between the carrier tongue and the square case feed.

Cycle the press to be sure of free motion of the case slider. At the upper most ram travel, place a case in front of the case slider, and cycle the lever.

---

**See chart on page 10. Some cases require riser to be installed on top of case slider block.**

Slide the RISER block on top of CASE SLIDER BLOCK until the front and back are flush. Tighten Phillips screw on riser block.

Slide the case slider block on to the carrier tongue. Take the case feed rod, which has the crank slider already installed on it from the factory, and insert the crank wire of the crank slider into the rear hole. Insert the round end of the square case feed rod into the feed rod bracket. Case feed is square, align a flat parallel to the carrier tongue. **Do not place any lubricant on the case feed rod.**

---

**Tighten top screw of the crank slider.** If you manually slide the case in and out, you will feel how much tension is on the bottom screw. Tighten the bottom screw to increase the push on the case.

---

**Place any brand of lubricant (motor oil) on the underside of the feed tongue on both sides of the rail.**

---

**Tighten the bolt holding the case feed rod in the feed bracket using 7/16” wrench. Verify there is 5/16” clearance (about the thickness of a pencil) between the carrier tongue and the square case feed.**

Cycle the press to be sure of free motion of the case slider. At the upper most ram travel, place a case in front of the case slider, and cycle the lever.

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**Place any brand of lubricant (motor oil) on the underside of the feed tongue on both sides of the rail.**

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**Place any brand of lubricant (motor oil) on the underside of the feed tongue on both sides of the rail.**

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**Install Case Slider Block**

Cases are slid close to the shell plate on the down stroke of the ram and pushed into the shell plate as the ram starts upward. This unique action is achieved with crank slider. The feed bracket can easily adjusted in or out as required to fully insert the case. Once set, usually no further adjustment is needed unless you change from a very large case to a small case.

---

**Install Case Slider Block**

Cases are slid close to the shell plate on the down stroke of the ram and pushed into the shell plate as the ram starts upward. This unique action is achieved with crank slider. The feed bracket can easily adjusted in or out as required to fully insert the case. Once set, usually no further adjustment is needed unless you change from a very large case to a small case.
Using the down-stroke verification device? [FIG 10] Attach end bell to end of bead chain and thread chain up through the shell plate carrier hole. Raise carrier to the mid stroke position, snap bead chain into the disconnector slot, lower the ram while lifting the loose end of the bead chain. The beads will snap through the disconnector and rest in the proper position. The disconnector should be aligned as figure 10.

Consult your powder measure instructions and reloading die instructions for setting the charge on your Auto-Drum instructions pg. 2

If you select a light target load or fast burning powder that occupies less than 2/3 of the case capacity, install down-stroke verification device. Instructions on page 3 of Auto-Drum instructions.
Screw the Powder Through Expanding Die into position # 3 until it touches the shell plate, then back out one full turn. Insert Pro-Auto Disk drop tube portion into the top of the powder die. Orientate the measure so the pull back lever aligns with the shell plate carrier hole, then tighten the knurled adapter. [FIG 11] Attach end bell 5 beads from the end of the chain. Place the buffer spring on top of the end bell. Feed the chain through the hole on the shell plate carrier. With the shell plate carrier in the down position, thread the chain through the outer-most hole in the Pro Auto-Disk actuator lever. Raise the shell plate carrier slightly and pass one additional bead through the hole. Lower shell plate carrier, the chain should be taut. Pass the remaining chain through the inner most hole of the Pro Auto-Disk actuator lever. The case will actuate the powder measure and the bead chain will return the powder measure for the next charge. View Pro Auto-Disk instructions for setting selecting the appropriate disk cavity.

Consult your powder measure instructions and reloading die instructions for setting the charge on your Pro Auto-Disk Powder Measure.

**INSTALL PRO-AUTO DISK TO HANDGUN POWDER THROUGH EXPANDING DIE**

**10 Install Cartridge Sizing Die or Universal Decapping Die** (position # 1)

Lower the press lever (shell plate carrier up). Screw the full length sizer in to position # 1 until it touches the shell plate, raise the lever and screw in an additional 1/4 turn (maximum). Tighten the lock-ring finger tight.

**11 *OPTIONAL* CARTRIDGE SIZING DIE WITH DECAPPER REMOVED or QUICK TRIM DIE (position # 2)**

This provides excellent alignment of the case for priming.

**CARTRIDGE SIZING DIE WITH DECAPPER REMOVED**

Lower the press lever (shell plate carrier up). With the decapper clamp and decapper removed, screw the full length sizer in to position # 2 until it touches the shell plate, lower the shell plate carrier, screw the die in an additional 1/4 turn. Raise the shell plate carrier and tighten the lock ring finger tight.

**223 REM PRESS OWNERS QUICK TRIM DIE product # 90179**

Spin lock ring to end thread. Raise the ram to the top of its stroke and screw die into position # 2 until it touches the shell plate. Finger tighten lock ring.

**12 BULLET SEATING DIE** (position # 4)

Spin the lock-ring up to the top of the die and unscrew the adjusting screw out five full turns. Place a loaded round that you wish to duplicate in turret position # 4.

[FIG 11] Raise the shell plate carrier to the top of its stroke and hold (shell plate carrier up). Screw the bullet seating die in until it stops turning, lower the shell plate carrier slightly, thread die in an additional 1/8 turn. Finger tighten the lock ring. Now raise the shell plate carrier to the top of its stroke, screw the bullet seating adjusting screw in until you feel it touch the tip of the bullet.

**13 *OPTIONAL* FACTORY CRIMP DIE** (position # 5)

The Lee Factory Crimp™ Die does not seat the bullet — it should be seated with the bullet seating die.
14 Fill the primer feed tray. View help video here for loading primers into tray: leeprecision.com/load-master-help-videos.html

Don’t let the primer level fall below the tray level. Running out of primers will cause a mess inside your shell plate carrier. Once the last primer has exited the folding tray, replenish the primer supply, else you will load cases without primers.

DANGER: Use only CCI™ or Remington™ brand primers. Other brands, especially Federal™, can explode with sufficient force to seriously injure the user or persons nearby.

ALL PRIMERS ARE DANGEROUS and it should be anticipated that the primers in the tray could explode through accident, misuse or spontaneously. Should an explosion occur, our tests have demonstrated that safety glasses will normally prevent serious injury to the user if CCI™ or Remington™ primers are used, because the explosion is minimal. Other primers, however, can explode with sufficient force to seriously injure the user, or persons nearby. We do not take any position with respect to the quality of performance of primers available on the market. However, ONLY those primers manufactured by CCI™ or Remington™ are recommended for use in the Load-Master—and when loading those primers—safety glasses and hearing protection must be used. NO OTHER PRIMERS should be used with the Load-Master.

A

Slide the flow control to OPEN.

B

Randomly deposit primers.

C

Lift tray so output spout touches table, shake tray side to side to upright all the primers. Allow cover to naturally fold up, notice how the primers glide across hinge upright themselves and work their way towards the outlet.

D

Fold cover over, slide the flow control to LOCK position, feel for the detent. Grasp the top and bottom of the flow control valve using your thumb and index finger above and below tray. NOTE: make sure it is in the LOCK detent position, else primers may spill.

E

Slide the tray into the trough. Slide the flow control to the ON position. Tap the side of the tray several times to fill the trough.

15 Before making an adjustment, be sure none of the dies are seated too deeply in the press.

Set Primer Seating Depth

The 1/4-20 bolt that bears against the primer rocker arm may require some fine adjusting to seat primers to your liking. Make very small adjustments and test after each. There is sufficient spring in the linkage to accommodate slight differences in cases. First, make sure that the press is stopping on the stop built into the handle, not on one of the dies. Next, place a fired case with the spent primer still in it in station #2. Loosen the lock nut with 7/16” wrench on the primer seating depth adjuster, and turn the adjuster up until you run out of threads. Now raise the ram to the top of its stroke with the fired case in station #2. Holding the ram up with one hand, turn the primer seating depth adjuster down until you feel resistance. This will be when the primer seating pin contacts the spent primer in the case previously inserted into station #2. Lower the ram, and turn the primer seating depth adjuster down 1/6 - 1/3 more (one to two flats on the bolt head), and tighten the lock nut.

Install Feed Plate

Before attaching the 4 tube case feeder, place an empty case in front of the case slider. Process 50 to 100 cases until you have the feel of the entire reloading sequence. Be sure to measure your completed ammunition to verify it is the correct overall length and it will chamber in your firearm.

SEE IMAGES on page 7 TO SET UP YOUR PLATE, cartridge reference chart available on page 10.

Raise the shell plate carrier to the top of the stroke. Insert case in front of slider. Place a coin on top of the case slider. Slide the feed plate assembly into the carrier hole, and adjust the top nut so that the bottom of the feed plate assembly rests on top of the coin. Tighten the bottom nut so that the feed plate assembly just clears the front face of the frame using a 7/16” wrench. Refer to the back page of these instructions to insure the proper slider and cylinder and plate are used for the cartridge you are reloading. Slip the four tubes into the case feeder and fill them with cases. Fill tubes in seconds with optional case collator # 90667.    

>> CONTINUED ON TOP OF PAGE
### TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>REMEDY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primers not fully seated</td>
<td>Lever not lowered to full down stop</td>
<td>Actuate lever to FULL DOWN position.</td>
</tr>
<tr>
<td></td>
<td>Die set too deeply to press</td>
<td>Adjust dies to insure carrier can travel to FULL UP position</td>
</tr>
<tr>
<td></td>
<td>Primer rocker arm bolt not properly adjusted</td>
<td>See procedure # 15 “Set Primer Seating Depth”</td>
</tr>
<tr>
<td>Tipped primer</td>
<td>Case retainer out of adjustment</td>
<td>See procedure # 8, last paragraph for adjustment instructions.</td>
</tr>
<tr>
<td></td>
<td>Cases not aligned well due to out of tolerance or damaged rim</td>
<td>Install sizing die without decapper in priming station for better alignment. See Changing Dies, Station # 2.</td>
</tr>
<tr>
<td></td>
<td>Dirt or gun powder in shell holder grooves</td>
<td>Scrape shell holder grooves with paper clip. Use compressed air to remove debris.</td>
</tr>
<tr>
<td></td>
<td>Tumbling media on primer post or in primer feed</td>
<td>Remove and clean primer feed. Do not process cases with tumbling media lodged in primer flash hole.</td>
</tr>
<tr>
<td>Primer does not feed on to primer punch</td>
<td>Oil in trough</td>
<td>Clean oil from trough</td>
</tr>
<tr>
<td></td>
<td>Primer trough not full</td>
<td>Keep primer trough full</td>
</tr>
<tr>
<td>Shell plate fails to index</td>
<td>Damaged case ejector pawl</td>
<td>Straighten prawl to prevent excessive clockwise movement of shell plate</td>
</tr>
<tr>
<td></td>
<td>Carrier out of adjustment</td>
<td>See adjustment procedure on page 9 “Carrier Alignment”</td>
</tr>
<tr>
<td></td>
<td>Indexer improperly installed</td>
<td>See adjustment procedure on page 9 “Changing the Shell Plate, step C”</td>
</tr>
<tr>
<td>Case collides with the case in the shell plate</td>
<td>Adjust the feed rod bracket</td>
<td>Loosen bolt holding the case feed rod with 7/16” wrench. Remove the case feed rod. Loosen nut holding the feed rod bracket in place with a 11/16” wrench. Turn the feed rod bracket counterclockwise full rotations at a time to set the feed rod bracket further away from the press. Once the feed rod bracket is positioned to assure free motion of the case slider, use a 11/16” wrench to tighten the nut holding the feed rod bracket in place. Be sure there is 5/16” clearance (thickness of a pencil) between the carrier tongue and the square case feed rod as you tighten the feed bracket nut.</td>
</tr>
</tbody>
</table>
LUBRICATE PRESS

After 3000 rounds, or if press has sat idle, it should be re-lubricated.

• Changing cartridges is quick and easy with the removable turret. It is precisely aligned with the knurled lock screw on the left of the press. Loosen the screw so the turret can be rotated about 3/8” and lifted out. When replacing, make certain the lock screw engages the groove in the turret.
• Fastest way to change dies is to have them installed in their own turret. It then becomes very fast and easy to replace the entire turret.
• Consult the back page of this instruction sheet for guidance on what parts are required for changeover.

CHANGING THE PRIMING PIN AND PRIMER FEEDER

A

B

C

D

Remove the knurled shell plate nut, case ejector, indexer rod and shell plate. Forcefully push case retainer out of the way with a flat blade screwdriver. Swing the case retainer out of the way using a flat blade screwdriver, NO NEED TO LOOSEN RETAINER SCREWS.

Lift off primer trough and remove primer punch and replace with the correct size primer punch and spring into the hexagon-shaped hole in the right rear of the carrier. Now is a good time to inspect the hexagon hole to be sure it is clean.

Push down on the left end of the priming rocker arm to be sure everything is working freely. The primer punch will be seen moving up as you push down on the primer rocker arm.

Slide the primer trough over the punch. Re-install the shell plate, knurled shell plate nut and o-ring. Swing case retainer back to its original position with flat blade screwdriver. Install indexer into shell plate carrier. Cycle press lever up and down to verify operation. One Last Step! Very Important! Set case retainer. Place a single case in the shell plate and cycle completely around to re-set retainer.
CHANGING THE SHELL PLATE

A. Remove knurled shell plate nut, case ejector and indexer. Select proper shell plate, and place a tiny amount of grease inside the center hole of the shell plate.

Slide shell plate on to carrier, underneath the primer lever.

B. Place case ejector directly on top of the shell plate making sure square on top of center post is engaged and case ejector pointer is towards the chute on the right. Secure case ejector and shell plate with knurled shell plate nut. Be sure o-ring and groove is toward the shell plate.

C. Install indexer with longer portion of flipper pointing upward and bevel side of indexer to your right.

CARRIER ALIGNMENT

A. You will need a 7/16” socket or torque wrench and STP Oil Treatment.

Remove the turret, knurled shell plate nut and case ejector.

B. Hold carrier in one hand and loosen the draw bolt one turn with a 7/16” socket or torque wrench. **DO NOT TRY TO REMOVE THE DRAW BOLT FROM THE RAM.**

C. 

D. Place any lubricant (motor oil) on the underside of the feed tongue on both sides of the rail. **Do not use WD-40 or dry lubricants because they do not offer lasting lubrication protection.**

E. Apply STP motor treatment to the frame pull-out rib.

**FIG 12**

[FIG 12] With the index flipper in the “in position” and the carrier at the pull out rib position, turn the carrier clockwise (viewed from the top) until center hub of index flipper contacts the pull-out rib. Hold shell plate carrier and tighten draw bolt to 11.6 ft/lbs. (24 pounds on a typical 6” box wrench)
CHANGING CARTRIDGE SETUP

To convert the Load-Master from a one cartridge to another, you will need the proper shell plate, primer feed, and appropriate Lee 3-die set. The chart below shows proper configuration with catalog numbers. Identify your current press configuration by cartridge. The chart will list which components shipped with your press (primer feed, shell plate). Then check the cartridge you wish to load, to see which components match with your current press configuration.

Order any components that do not match (primer feed, shell plate, dies or powder measure).

<table>
<thead>
<tr>
<th>CARTRIDGE</th>
<th>SHELL PLATE NUMBER</th>
<th>SHELL PLATE ONLY</th>
<th>PRIMER FEED</th>
<th>FEED PLATE HOLE SIZE</th>
<th>SLIDER BLOCK</th>
<th>RELOADING DIES</th>
<th>CHARGING DIE</th>
<th>POWDER MEASURE</th>
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ACCESORIES

LEE BULLET FEEDER

30 & 32 cal. Bullets up to .60 long  # 90892
9mm through .365 diameter up to .46 long # 90893
9mm through .365 diameter .46 to .80 long # 90894
9mm through .365 diameter .80 to .75 long # 90895
40 cal. through .44 cal. up to .65 long  # 90896
40 cal. through .44 cal. .65 to .80 long  # 90897
45 cal. bullets .50 to .67 long  # 90898

LEE RELOADING PRODUCTS are guaranteed not to wear out or break from normal use for two full years or they will be repaired or replaced at no charge if returned to the factory. Any Lee product of current manufacture, regardless of age or condition, will be reconditioned to new, including a new guarantee, if returned to the factory with payment equal to half the current retail price.

The Lee Guarantee