

Bullet Feeder Return Spring Installation BF 1174

We have found that the addition of a lightweight return spring improves the function of the bullet feed kit. This spring is attached to the die plate via the pivot bolt, and has two legs which hook into the bullet feed body. Its purpose is to apply downward pressure to the bullet feed body.

Step 1 Attach return spring to die plate as shown. Pivot bolt should pass through both loops in return spring.



Step 2 Assemble die plate to bullet feed body. Hook two legs of return spring into bullet feed body as shown.



Step 3 Re-attach feeder link and crank with second nut. Feeder link must be free to pivot - don't over tighten nut.

