SAFETY PRIMER FEED INSTRUCTIONS
ALL BRANDS OF PRIMERS ACCEPTED

PRIMERS WILL EXPLODE IF SHOCKED OR CRUSHED
WEAR EYE & EAR PROTECTION AT ALL TIMES WHEN PRIMING OR HANDLING PRIMERS

WARNING

Primer dust accumulation can detonate. Regularly clean tray and tool to prevent accumulation. The dust contains lead; a substance known to cause birth defects, reproductive harm and other serious physical injury. Wash hands after exposure.

1 INSTALL primer feed bracket.
   Use supplied 10-24 screws.

2 VERIFY appropriate primer arm and trigger assembly are installed

3 Make sure trough fingers are between and completely engaged with tray latch lugs highlighted below.

4 OPEN tray and deposit box of 100 primers.
5 **SHAKE** tray side to side to upright all the primers. Fold and close cover and slide to ON position. Shake assembly to fill the trough.

6 **SLIDE** primer feed into primer feed bracket.

7 Place finger or thumb **DIRECTLY OVER** “S” or “L” and steer the trigger on to the primer arm, briskly push to dispense primer into cup.

8 **LOWER** ram to seat primer. The primer should be flush, to slightly below flush, when properly seated.